

FIG. 1

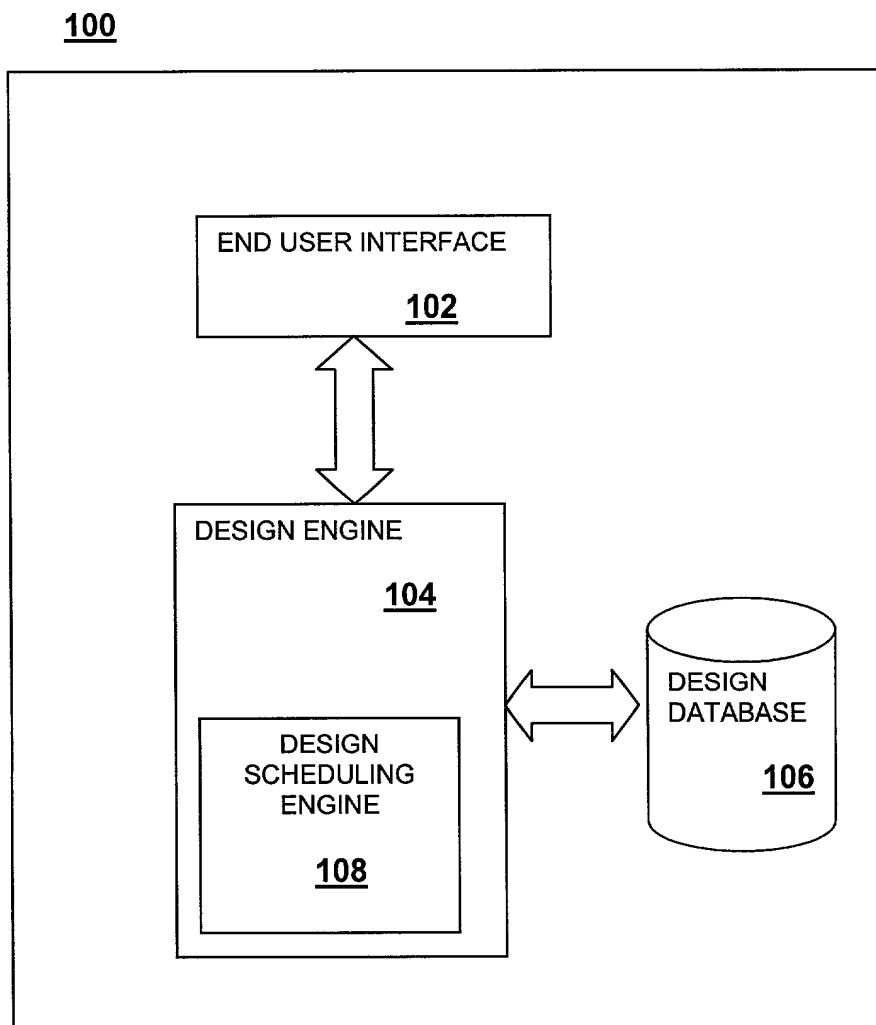


FIG. 2

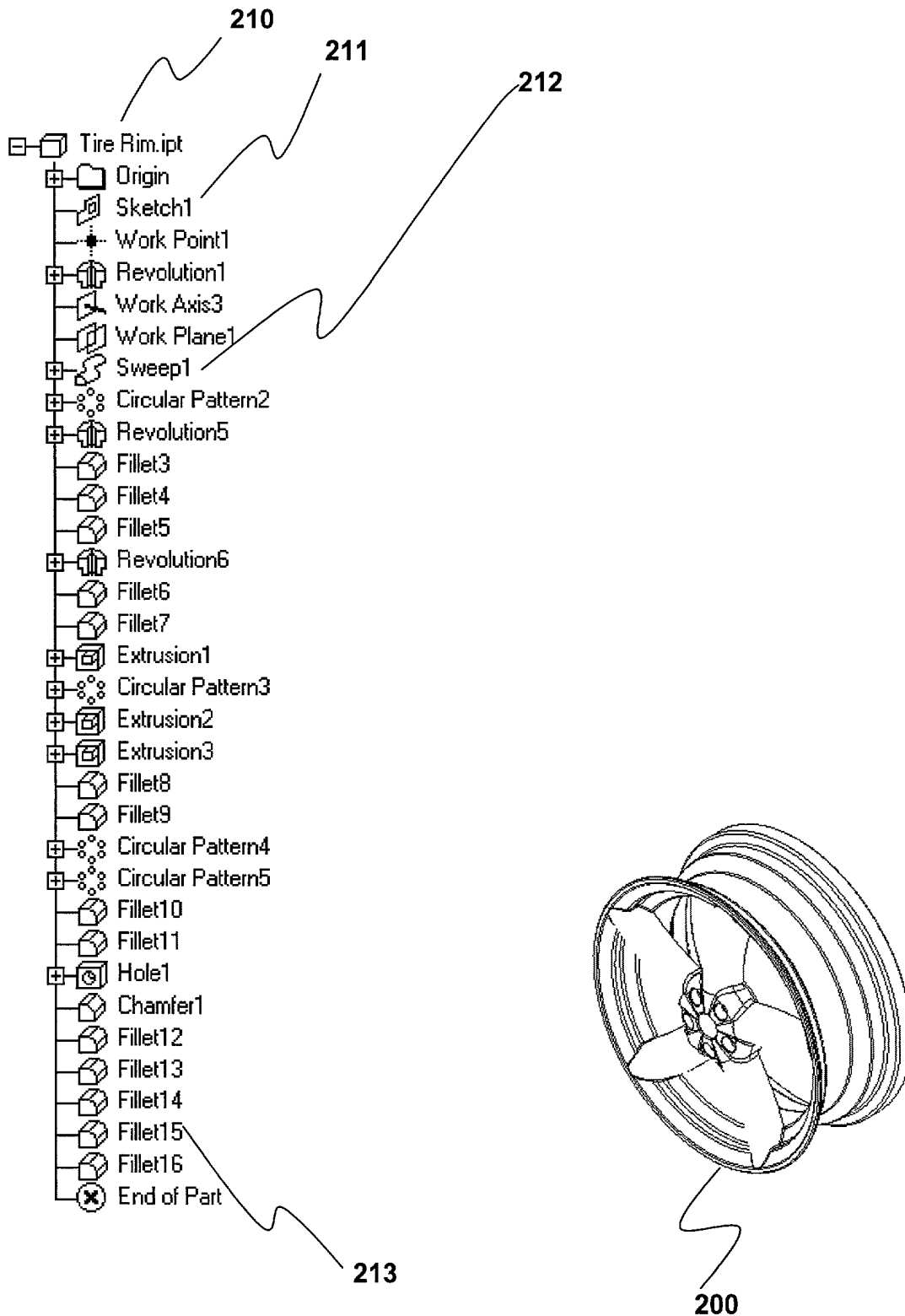


FIG. 3

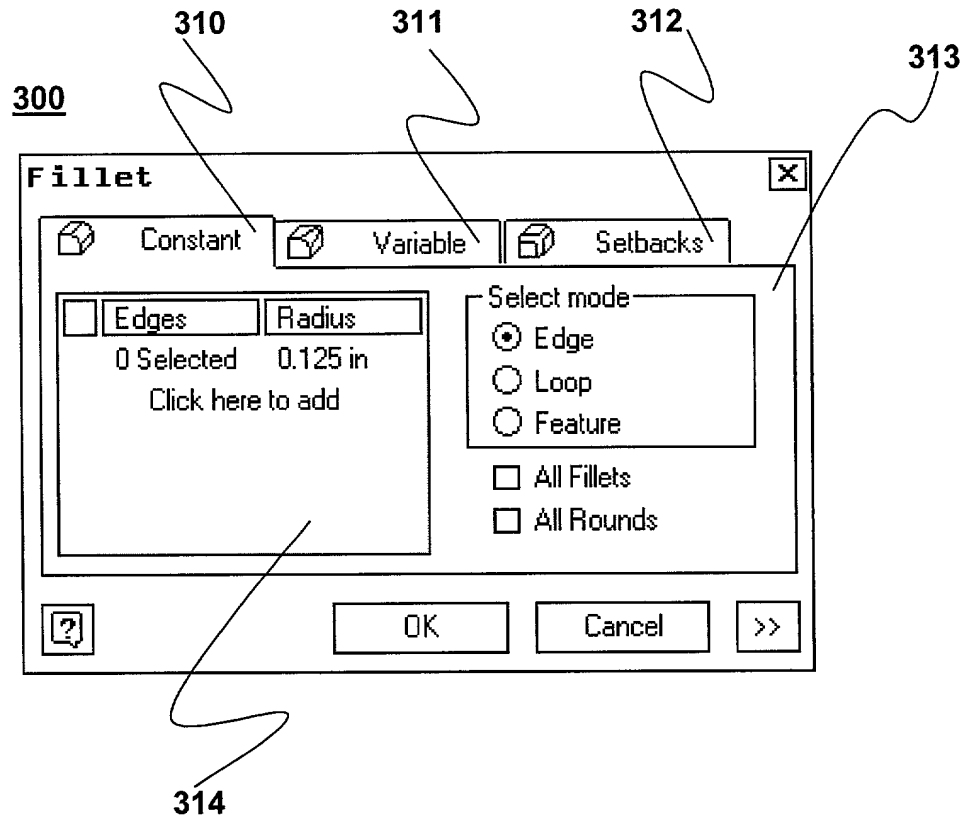


FIG. 4A

FIG. 4A

400

Scheduler [X]

410 Part Family: [] [v]

411 Part Type: [] [v]

412 User: [] [v]

[?] [OK] [Cancel]

FIG. 4B

FIG. 4B

420				
421	431	432	433	
	Complexity (1-10)	User Level (1-5)	Est. Time (Days)	
422	Hub	5	5	15
423	Bearings	5	3	20
424	Axel	7	1	10
425	Wheel	3	1	4

FIG. 4C

FIG. 4C

200	421	Axel Assembly	431	432	433
		Part Types (w/in part family)	Complexity (1-10)	User Level (1-5)	Est. Time (Days)
		Wheel	3	5	2

FIG. 5

500

		431	432	433	510
421	Axel Assembly				
	Part Types (w/in part family)	Complexity (1-10)	User Level (1-5)	Est. Time (Days)	Actual Time (Days)
422	Hub	5	5	15	10
423	Bearings	5	3	20	17
424	Axel	7	1	10	12
425	Wheel	3	1	4	4

FIG. 6

600

Scheduler [X]

410 Part Family: M

411 Part Type: M Estimated time (days): 640

412 User: M

610 Reference operation part: M

611 Estimated operation(s):

620 **Features** ▼

Current estimation: 630

Manual.ipt
Origin
Revolution1
Extrusion1
End of Part

[Q] OK Cancel

FIG. 7

